

TECHNICAL DATA SHEET

ORGALLOY® LE 60 LM XV NAT

POLYAMIDE ALLOY PELLET

ORGALLOY® LE 60 LM XV NAT is a polyamide alloy. This natural plasticized grade is designed for extrusion and offers excellent barrier properties and chemical resistance to hydrocarbons, alcohols and solvents while exhibiting good flexibility.

DESIGNATION

PA*

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Sheet Extrusion
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Melt volume flow rate (MVR), 235°C / 2.16 kg (455°F / 4.4 lb)	3.5 cm³/10min	ISO 1133

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Yield stress, 23°C (73°F), 50 mm/min	28 / 24 MPa	ISO 527-1/-2
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy notched impact strength, -30°C (-22°F)	12 / 12 kJ/m²	ISO 179 1eA
Charpy notched impact strength, 23°C (73°F)	82 / 89 kJ/m²	ISO 179 1eA
Nominal strain at break, 23°C (73°F), 50 mm/min	> 50 / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	23 / 28 %	ISO 527-1/-2
Flexural modulus, 23°C (73°F)	- / 350 MPa	ISO 178
Tensile modulus, 23°C (73°F), 1 mm/min	850 / 650 MPa	ISO 527-1/-2

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

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속성	값	테스트 표준
Coefficient of linear thermal expansion	200 10E-6 / °K	ISO 11359-1/-2
Heat deflection temperature, 0.45 MPa	55 °C	ISO 75-1/-2
Heat deflection temperature, 1.8 MPa	38 °C	ISO 75-1/-2
Vicat softening temperature, 50N at 50°C/h	86 °C	ISO 306
Melting temperature, 10°C/min	220 °C	ISO 11357-1/-3

THERMAL PROPERTIES ELECTRICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Comparative tracking index, 23°C (73,4°F)	- / 600	IEC 60112

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

OTHER PROPERTIES

속성	값	테스트 표준
Water absorption, 23°C (73°F), immersion, equilibrium	5.8 %	ISO 62
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	2.1 %	ISO 62
Specific gravity, 23°C (73°F)	1.04 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags
- 501 kg / 1100 lb rigid containers

SHELF LIFE

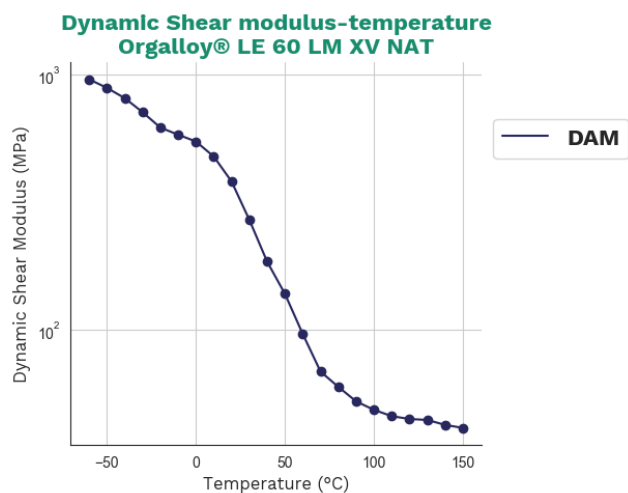
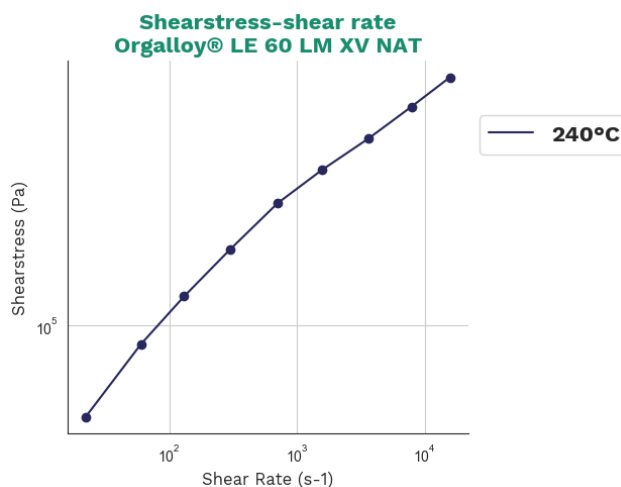
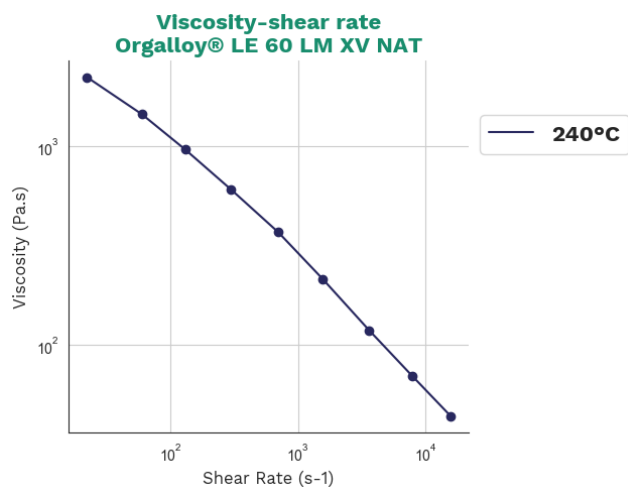
Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 250°C / 270°C / 290°C (480°F / 520°F / 555°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

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DIAGRAMS



Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80